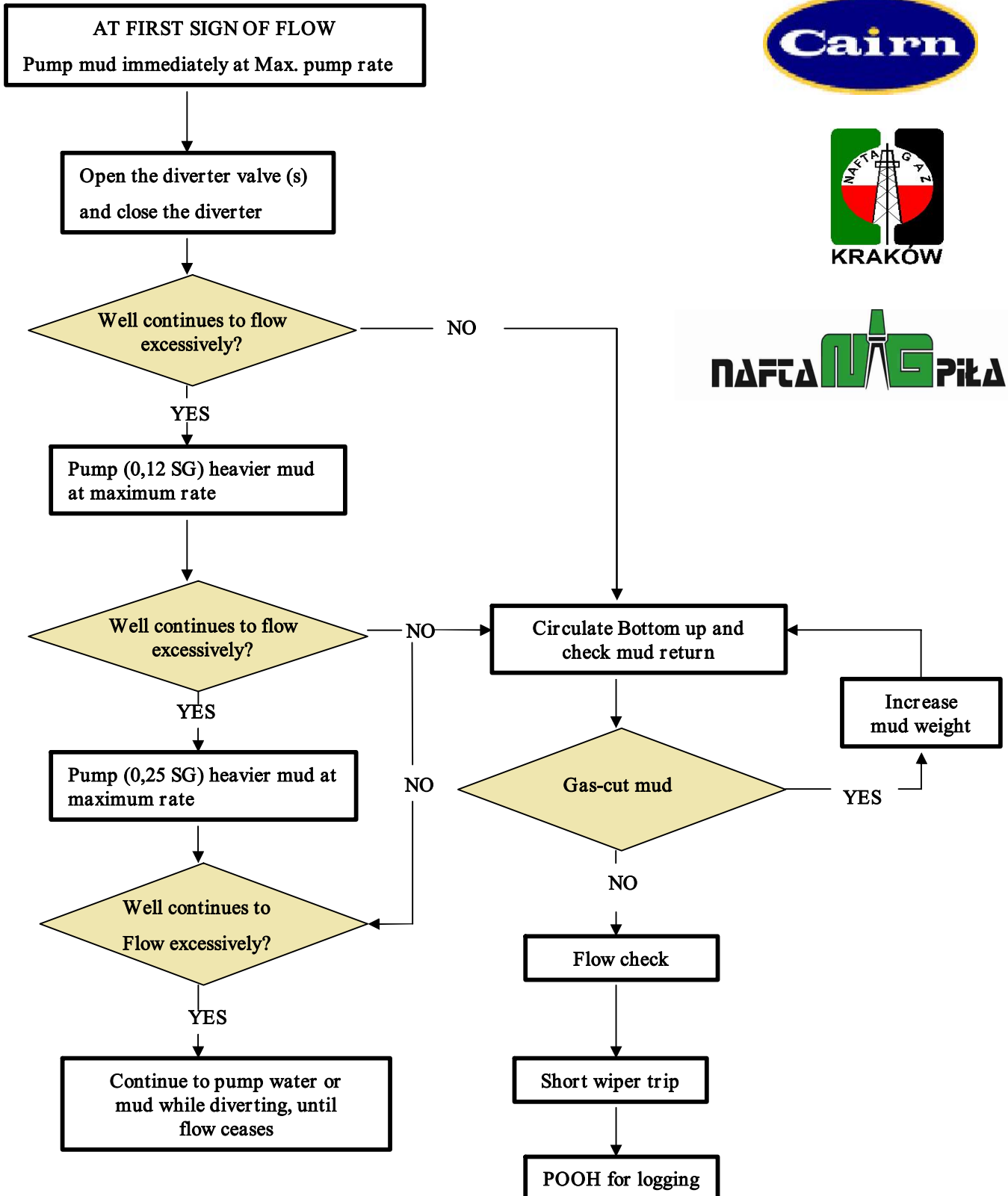


SHALLOW GAS GUIDELINES MANUAL



Note: - LIFE FIRST - BLOWOUT SECOND

- When running out of mud , change over to water

Do not reduce pump speed